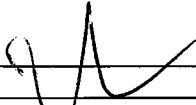


Date: Monday, 20/04/2009 12:26:23 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	REAR OVERHEAD ASSEMBLY	
Job Number :	47312			
Estimate Number :	13684			
P.O. Number :		Part Number :	D206781161	
This Issue :	20/04/2009	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	D206-781-161	
First Issue :	/ /	Project Number :		
	Type :	Drawing Revision :	B	
Previous Run :		Material :		
Written By :		Due Date :	27/04/2009	Qty: 2 Um: Each
Checked & Approved By :				
Comment :	Est. Rev. A 08/12/08 New Issue DL Est. Rev. B 09/04/15 Dwg/ Update DL			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-781-161

CHG001

508/04/21

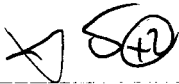
2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D38231	Overhead Rear, LH
-----	--------	-------------------



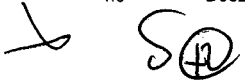

421 718

Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Overhead Rear, LH

9/4/21 SD

4.0	D38232	Overhead Rear, RH
-----	--------	-------------------




B44719

Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Overhead Rear, RH

see 9/4/21

5.0	D38233	Overhead Rear, Center
-----	--------	-----------------------




44720

Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Overhead Rear, Center

SD 9/4/21



Date: Monday, 20/04/2009 12:26:23 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REAR OVERHEAD ASSEMBLY

Job Number: 47312

Part Number: D206781161

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN52510R24

Screw



(20)

Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)
Screw

SP 9/4/21

7.0

NAS43DD368

SPACER



(21)

Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)
SPACER

SP 9/4/21

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SP 09/04/21 (22)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-781-161

Location:

PPP Rev:

~~SP~~ A

SP 09/04/22 (23)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/23 (24)

Job Completion



MF 09-04-20